

**玻纤增强PP PG30**  
**GlassFiber Reinforced PP PG30**
**产品信息**
**General Information**

<b>特点</b>	·30%玻纤增强 ·尺寸稳定 ·高强度 ·高耐热
<b>Features</b>	·30% GlassFiber Reinforced ·Excellent Dimensional Stability ·High Rigidity ·High HDT
<b>应用</b>	·电器 ·汽车零部件
<b>Uses</b>	·Electronics ·Automobile parts
<b>RoHS信息</b>	·通过RoHS要求
<b>RoHS Compliance</b>	·RoHS Compliant
<b>形态</b>	·粒子
<b>Forms</b>	·Pellets
<b>加工方法</b>	·注塑
<b>Processing Method</b>	·Injection Molding

**产品性能**
**Product Properties**

<b>物理性能</b>	<b>测试标准</b>	<b>测试条件</b>	<b>单位</b>	<b>典型值</b>
<b>Physical</b>	<b>Test standard</b>	<b>Test Condition</b>	<b>Unit</b>	<b>Nominal value</b>
密度	ISO 1183	23°C,50%H	g/cm <sup>3</sup>	1.12
Specific Gravity				
熔体流动速率	ISO 1133	g/10min	230°C/2.16kg	10
Melt flow rate				
成型收缩率	ISO 294	23°C,50%H	%	0.3-0.7
Mold Shrinkage				
<b>力学性能</b>				
<b>Mechanical</b>				
拉伸强度	ISO 527	50mm/min	MPa	85
Tensile Strength				
断裂伸长率	ISO 527	50mm/min	%	5
Tensile Elongation				
弯曲强度	ISO 178	2.0mm/min	MPa	130
Flexural Strength				
弯曲模量	ISO 178	2.0mm/min	MPa	6500
Flexural Modulus				
悬臂梁缺口冲击强度	ISO 180	23°C,50%H	KJ/m <sup>2</sup>	12
Izod Notched Impact Strength				
<b>热性能</b>				
<b>Thermal</b>				
热变形温度 H.D.T未退火	ISO 75	0.45MPa	°C	160
Heat Deflection Temperature				
<b>阻燃性</b>				
<b>Flammability</b>				
水平燃烧	UL-94	23°C,50%H	Class	HB
Horizontal Flammability				

**注塑信息**
**Injection**

干燥温度	60-80°C
Drying Temperature	
干燥时间	2-4h
Drying Time	
后段温度	190~210°C
Rear Temperature	
中段温度	210~230°C
Middle Temperature	
前段温度	220~250°C
Front Temperature	
喷嘴温度	230~260°C
Nozzle Temperature	
模温	60°C-80°C
Mold Temperature	

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**备注:**

**Note:**

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1. 所有数据基于本色或特定颜色，仅供选型参考。  
All the data are based on uncolored grades or selected colors, provided for reference in grade selection only.
2. 样条测试前经过23°C 24h的预处理。  
Test Bars pretreated 24h under 23°C before testing.

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